SULKY®

A Quick Reference Guide to Using Sulky® Threads for Digitized Embroidery or Free-Motion Work

Type of Sulky Thread	Solid Colors Available	Variegated Available	Multi-Colors Available	Type and Size Needle to Use	Spool Pin Verticle	Spool Pin Horizontal	Top Tension	Can be used in the Bobbin	Yardage on Regular Spool	Yardage on King Spool	Yardage on Maxi-Spool	Yardage on Jumbo Cone
40 wt. Rayon	333	36	19	Embroidery 80 or 90	ok	ok	Loosen Slightly	yes	250	850	1,500 in 64 Colors	5,500
60 wt. PolyLite™	36	0	24	Embroidery 75	ok	ok	Loosen Slightly	yes	440	N/A	1,650	N/A
40 wt. Poly Deco™	138	0	0	Embroidery 80 or 90	ok	ok	Loosen Slightly	yes	250	900	N/A	5,500
30 wt. Cotton Solids	130	0	0	Denim or Topstitch 90	ok	ok	Loosen Slightly	yes	N/A	500	N/A	3,200 ✣ ✣
30 wt. Cotton Blendables	0	0	126	Denim or Topstitch 90	ok	ok	Loosen Slightly	yes	N/A	500	N/A	3,200 ✣ ✣
12 wt. Cotton Solids	130	0	0	Denim or Topstitch 90 or 100	ok	ok	Loosen Slightly	yes	N/A	330	N/A	2,100 ✣ ✣ ✣
12 wt. Cotton Blendables	0	0	126	Denim or Topstitch 90 or 100	ok	ok	Loosen Slightly	yes	N/A	330	N/A	2,100 ✣ ✣ ✣
12 wt. Cotton Petites Solids	130	0	0	Denim or Topstitch 90 or 100	ok	ok	Loosen Slightly	yes	50	See Above	N/A	See Above
12 wt. Cotton Petites Blendables	0	0	30	Denim or Topstitch 90 or 100	ok	ok	Loosen Slightly	yes	50	See Above	N/A	See Above
Cotton + Steel 50 wt. Cotton	100	0	0	Embroidery or Quilting 11,12 or 14	ok	ok	Loosen Slightly	yes	N/A	660	N/A	N/A

✣ ✣ 30 wt. Cotton - Only 66 Solid colors and 125 Blendables colors are available in Jumbo Cones

✣ ✣ ✣ 12 wt. Cotton - Only 66 Solid colors and 42 Blendables colors are available in Jumbo Cones

You may still need to alter these recommendations for your specific sewing machine. Visit www.sulky.com for printable thread charts. This chart may not be reproduced without written permissions. ®2020 Sulky of America

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Original Metallic	27	0	9	Metallic or Topstitch 90	ok	ok	Loosen a lot	yes with care	165 except multi-colors	1,000 in 9 colors	N/A	N/A
Sliver™ Metallic	22	0	2	Metallic or Topstitch 90	must	no	Very Loose	yes with care	250	N/A	N/A	N/A
Holoshimmer™ Metallic	22	0	2	Metallic or Topstitch 90	must	no	Very Loose	yes with care	250	N/A	N/A	N/A
Polyester Invisible	2	0	0	Embroidery 75, 80 or 90	ok	ok	Loosen Slightly	yes wind slow	440	2,200	N/A	24,600
60 wt. Polyester Bobbin	2	0	0	N/A	N/A	N/A	N/A	yes	475	1,100	N/A	N/A
60 wt. Polyester Pre-Wound Bobbin	4 (A) 4 (L)	0	0	N/A	N/A	N/A	N/A	Bobbin Size A or L	120 yds. (A) 131 yds. (L)	N/A	N/A	N/A

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